

**Declaration of Conformity  
in accordance with Regulation (EC) 1935/2004**

the manufacturer:  
Ampri Handelsgesellschaft mbH  
Benzstr. 16  
21423 Winsen (Luhe)  
Germany

confirms the conformity of article

**04021-B-M ECO-PLUS**

blue				
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PP clip caps

with the rules of the  
Regulation (EC) 1935/2004 - article 3, 5, 11, 15 and 17-,  
german feed and food code – LFGB,  
Regulation (EC) 10/2011, with regard to the migration behaviour,  
and the german recommendation XXI of the Federal Institute for Risk Assessment (BfR).

**Specification of the intended use or limitations**

The above-mentioned article can be used safely in the preparation and treatment of food. In this process, they may be in direct contact with the following types of food for a short time:

all types				
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**Restriction**

The article is not suitable for the following types of food:

not applicable				
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The valuation basis for the glove-application is a surface-to-volume ratio of 8,4 dm<sup>2</sup> per 5kg food in accordance with the German BfR.

**sensory evaluation**

simulant solution	conditioning	testing	result
coconut oil	10 minutes 40°C	odour change	no changes
coconut oil	10 minutes 40°C	flavour change	no changes
water	10 minutes 40°C	odour change	no changes
water	10 minutes 40°C	flavour change	very slight changes

**results of the overall migration**

simulant solution	conditioning	overall migration mg/dm <sup>2</sup>	limit mg/dm <sup>2</sup>
ethanol 10%*	30 minutes 40°C	< 2,5 mg/dm <sup>2</sup>	10 mg/dm <sup>2</sup>
acetic acid 3%*	10 minutes 40°C	8,4 mg/dm <sup>2</sup>	10 mg/dm <sup>2</sup>
Isooctane	15 minutes 20°C	< 2,5 mg/dm <sup>2</sup>	10 mg/dm <sup>2</sup>
ethanol 95%	10 minutes 40°C	5,07 mg/dm <sup>2</sup>	10 mg/dm <sup>2</sup>

**results of the specific migration**

compound	simulant solution	Conditioning or other analytical methods	result	limit
Primary aromatic amines	acetic acid 3%	30 minutes 40°C	not detected	
Phthalates	ethanol 95%	30 minutes 40°C	not detected	

**Result total content**

compound	simulant solution	Conditioning or other analytical methods	result	limit
Lead		microwave designation	< 1 mg/kg	< 100 mg/kg
Cadmium		microwave designation	< 1 mg/kg	< 100 mg/kg

**Examination of pigments ((for coloured items))**

simulant solution	evaluation
acetic acid 3%	passed, no colour transition

**regulation (EU) 2020/1245**

**heavy metals**

simulant solution:	acetic acid 3%
conditioning:	30 minutes 40°C

evidence	concentration in mg/kg	limit in mg/kg food or food simulant
Aluminium	< 0,1	1
Antimony	< 0,01	0,04
Arsenic	< 0,01	0,01
Barium	< 0,1	1
Cadmium	< 0,001	0,002
Chromium	< 0,01	0,1
Cobalt	< 0,005	0,05
Copper	< 0,5	5
Europium	< 0,01	0,05
Gadolinium	< 0,01	0,05
Iron	< 5	48
Lanthanum	< 0,01	0,05
Lead	< 0,01	0,01
Lithium	< 0,1	0,6
Manganese	< 0,1	0,6
Mercury	< 0,01	0,01
Nickel	< 0,002	0,02
Terbium	< 0,01	0,05
Zinc	< 0,5	5



**Testreport-no &  
institute:**

**(25422)220-520222, Bureau Veritas  
\*(25423)011-536560, Bureau Veritas**

When used as specified, the overall migration as well as the specific migration do not exceed the legal limits.

The examination was conducted in accordance with  
Regulation (EC) No. 10/2011 (Annex V), including all current amendments and corrections.

The requirements for materials and raw materials of the Plastic Regulation (EC) No. 10/2011 is not applicable for elastomer-protective gloves.

**regulation (EC) 2023/2006**

The above article is manufactured in accordance with Good Manufacturing Practices (GMP), i.e. they are produced and controlled with the assurance of compliance with applicable regulations and quality standards.

**Ingredients with limited use in food**

**„dual use substances“**

not applicable

Name of the substance	Ref.-No. (CAS- EINECS-PM and/or E-No)	Limit value [mg/kg]

The traceability according to the regulation (EC) No. 1935/2004 is ensured by the batch number.

Winsen, 13.12.2022

This declaration of conformity has a validity until 13.12.2025

Rev. 00